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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.		
09/862,803	05/22/2001	Bernhard Kern	1625	1625 1185		
5	7590 04/09/2004		EXAM	INER		
STRIKER, STRIKER & STENBY 103 East Neck Road			LIN, KU	LIN, KUANG Y		
Huntington, N			ART UNIT	PAPER NUMBER		
,			1725			

DATE MAILED: 04/09/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

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\$1.00 × 1.00 €	Application I	lo.	Applicant(s)	·		
	09/862,803		KERN, BERNHARD			
Office Action Summary	Examiner		Art Unit			
	Kuang Y. Lin		1725			
The MAILING DATE of this communication app Period for Reply	pears on the co	ver sheet with the d	correspondence address			
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a repl If NO period for reply is specified above, the maximum statutory period Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, I y within the statutory will apply and will ex	nowever, may a reply be tir minimum of thirty (30) day bire SIX (6) MONTHS from on to become ABANDONE	nely filed s will be considered timely. the mailing date of this communic D (35 U.S.C. § 133).	cation.		
Status						
1)⊠ Responsive to communication(s) filed on 10 M	<u> 1arch 2004</u> .					
2a)⊠ This action is FINAL . 2b)□ This	s action is non-	final.				
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4) Claim(s) 1-16 is/are pending in the application 4a) Of the above claim(s) 8-15 is/are withdraw 5) Claim(s) is/are allowed. 6) Claim(s) 1-7 and 16 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/or Application Papers 9) The specification is objected to by the Examine	n from conside					
10) The drawing(s) filed on is/are: a) acc Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct	drawing(s) be h	eld in abeyance. Se	e 37 CFR 1.85(a).	21(d).		
11)☐ The oath or declaration is objected to by the E	xaminer. Note	the attached Office	e Action or form PTO-15	2.		
Priority under 35 U.S.C. § 119		•				
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureat * See the attached detailed Office action for a list	ts have been r ts have been r prity document nu (PCT Rule 1	eceived. eceived in Applicat s have been receiv 7.2(a)).	tion No red in this National Stage	e		
Attachment(s)			-			
Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date						

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1. Applicant is advised that claim 15 filed on August 1, 2003 had been changed to "claim 16". (See rule 1.126).

- 2. The amendment to page 9, lines 5-20 of the specification is objected to in that the reference numeral for the heating means shall be "2" rather than "20". Also, in the amendment to page 10, lines 1-10 of the specification, it is not clear what "bubble storage" is.
- 3. Claims 1-7 are again rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 1, line 6, it is not clear what structure arrangement that the system is closed from outside. In claims 2 and 3, it is not clear how the additional solid light metal is supplied and where the antecedent basis in the specification for the claimed feature is. In clam 5, it is not clear how the metal can be solidified by simply moving the tool device away. In claim 7, there is a lack of antecedent basis in the specification for the claimed feature.

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

⁽a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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5. Claims 1-7 and 16 insofar as definite are rejected under 35 U.S.C. 103(a) as being unpatentable over DE-44 31 865 and further in view of either Jorn et al, Blum et al, Muller or JP 63-268,559 for the same reasons as set forth in the last office action.

Namely, DE '865 substantially shows the invention as claimed except that it does not show to provide heating means at the lower end of the molten metal dosing chamber. However, each of the secondary references shows to provide heating means at the lower end of the molten metal dosing chamber such that to ensure free flow of the molten metal from the dosing chamber into the casting mold. It would have been obvious to provide the heating means of the secondary references in the casting apparatus of DE '865 such that to facilitate the molten metal dispensing process.

6. All claims are drawn to the same invention claimed in the application prior to the entry of the submission under 37 CFR 1.114 and could have been finally rejected on the grounds and art of record in the next Office action if they had been entered in the application prior to entry under 37 CFR 1.114. Accordingly, **THIS ACTION IS MADE FINAL** even though it is a first action after the filing of a request for continued examination and the submission under 37 CFR 1.114. See MPEP § 706.07(b).

Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the

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shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kuang Y. Lin whose telephone number is 571-272-1179. The examiner can normally be reached on Monday-Friday, 10:00-6:30,.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thomas X Dunn can be reached on 571-272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Kuang Y. Lin Primary Examiner

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